P-70™ Primer Industrial Grade

Weld-On® P-70™ primer is industrial grade, fast acting primer. Premium, industrial strength, ultra low VOC primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Specially recommended for use on Schedule 80 (PN 10 and higher) and large size pipe. Excellent for cold weather applications. Handle with care, will stain most materials and surfaces.

- Ultra low VOC emissions. Meets SCAQMD Rule 1168/316A.
- GreenGuard Gold certified. Visit the UL Sustainable Database at www.spot.ul.com to find all the sustainable credits covered by UL GreenGuard Gold.
- High strength performance. Meets ASTM F656 and the Uniform Plumbing Code. Certified by NSF International and IAPMO.

PW-G/DWV/SW

Purple only

PRODUCT SPECIFICATIONS

Pipe type	All Rigid CPVC and PVC
Primer Use	Soften and dissolve the joining surfaces of PVC and CPVC pipe and fittings prior to the application of solvent cement
Color	Clear or Purple
Performance Specification	ASTM F656 SCAQMD Rule 1168/316A NSF/ANSI Standard 14 and 61 IAPMO Uniform Plumbing Code (Purple Only)
Brookfield Viscosity	Water-thin
Specific Gravity	0.858 ± 0.04 (both clear and purple)
VOC Emissions	452 g/L
Shelf Life	3 Years
LEED Compliant	Credit can be earned per LEED® (Leadership in Energy and Environmental Design), IEQ Credit 4.1

WARNING: Cancer -www.P65Warnings.ca.gov

SPECIAL PRECAUTION

Weld-On solvent products must never be used in plastic piping system using or being tested by compressed air or gases; including air-over-water booster. Do not use in conjunction with flue gas ventilation systems.

Do not use a dry granular calcium hypochlorite as a disinfecting material for water purification in potable water piping systems. The introduction of granules or pellets of calcium hypochlorite with solvent cements and primers (including their vapors) may result in a violent chemical reaction if a water solution is not used. It is advisable to purify lines by pumping chlorinated water into the piping system – this solution will be nonvolatile. Furthermore, dry granular calcium hypochlorite should not be stored or used near solvent cements and primers.

This product is intended for use by skilled individuals at their own risk. Installers should verify for themselves that they can make satisfactory joints under varying conditions. Detailed directions on making solvent cemented joints are printed on the container label. It is highly recommended that the installer review the instructions supplied by the pipe and fitting manufacturer.

Refer to the current Safety Data Sheet for additional safety precautions, first-aid, storage, handling, transportation and disposal information.

Storage temperature: 40°F (5°C) – 110°F (43°C)

Refer to website for complete Terms and Conditions.

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